

# **UL 248-15**

FOR SAFETY
Low-Voltage Fuses — Part 15: Class T
Fuses

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UL Standard for Safety for Low-Voltage Fuses - Part 15: Class T Fuses, UL 248-15

Third Edition, Dated March 9, 2018

# Summary of Topics

This revision of ANSI/UL 248-15 dated December 15, 2022 is being issued to reaffirm approval as an American National Standard. No changes in requirements are involved.

As noted in the Commitment for Amendments statement located on the back side of the title page, UL, CSA, and ANCE are committed to updating this harmonized standard jointly. However, the revision pages dated December 15, 2022 will not be jointly issued by UL, CSA, and ANCE as these revision pages only address UL ANSI approval dates.

Text that has been changed in any manner or impacted by UL's electronic publishing system is marked with a vertical line in the margin.

The requirements are substantially in accordance with Proposal(s) on this subject dated October 28, 2022.

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Association of Standardization and Certification NMX-J-009/248/15-ANCE Third Edition



CSA Group CAN/CSA-C22.2 No. 248.15-18 Third Edition



Underwriters Laboratories Inc. UL 248-15 Third Edition

Low-Voltage Fuses - Part 15: Class T Fuses

March 9, 2018

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#### **Commitment for Amendments**

This standard is issued jointly by the Association of Standardization and Certification (ANCE), the Canadian Standards Association (operating as "CSA Group"), and Underwriters Laboratories Inc. (UL). Comments or proposals for revisions on any part of the standard may be submitted to ANCE, CSA Group, or UL at anytime. Revisions to this standard will be made only after processing according to the standards development procedures of ANCE, CSA Group, and UL. CSA Group and UL will issue revisions to this standard by means of a new edition or revised or additional pages bearing their date of issue. ANCE will incorporate the same revisions into a new edition of the standard bearing the same date of issue as the CSA Group and UL pages.

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# **PREFACE**

This is the harmonized ANCE, CSA Group, and UL standard for Low-Voltage Fuses - Part 15: Class T Fuses. It is the third edition of NMX-J-009/248/15-ANCE, the third edition of CAN/CSA-C22.2 No. 248.15, and the third edition of UL 248-15. This edition of NMX-J-009/248/15-ANCE supersedes the previous edition published on August 1, 2000. This edition of CAN/CSA-C22.2 No. 248.15 supersedes the previous edition published on August 1, 2000. This edition of UL 248-15 supersedes the previous edition published on August 1, 2000.

This harmonized standard was prepared by the Association of Standardization and Certification, (ANCE), CSA Group, and Underwriters Laboratories Inc. (UL). The efforts and support of the Technical Harmonization Subcommittee, CANENA THC 32, Low Voltage Fuses and Fuseholders on the Harmonization of Electrotechnical Standards of the Nations of the Americas (CANENA), are gratefully acknowledged.

This standard is considered suitable for use for conformity assessment within the stated scope of the standard.

The present Mexican standard was developed by the CT 32 from the Comite de Normalizacion de la Asociacion de Normalizacion y Certificacion, A.C., CONANCE, with the collaboration of the fuse manufacturers and users.

This standard was reviewed by the CSA Subcommittee on Fuses and Fuseholders, under the jurisdiction of the CSA Technical Committee on Industrial Products and the CSA Strategic Steering Committee on Requirements for Electrical Safety, and has been formally approved by the CSA Technical Committee. This standard has been developed in compliance with Standards Council of Canada requirements for National Standards of Canada. It has been published as a National Standard of Canada by CSA Group.

# **Application of Standard**

Where reference is made to a specific number of samples to be tested, the specified number is to be considered a minimum quantity.

Note: Although the intended primary application of this standard is stated in its scope, it is important to note that it remains the responsibility of the users of the standard to judge its suitability for their particular purpose.

#### **Level of Harmonization**

This standard is published as an identical standard for ANCE, CSA Group, and UL.

An identical standard is a standard that is exactly the same in technical content except for national differences resulting from conflicts in codes and governmental regulations. Presentation is word for word except for editorial changes.

# Interpretations

The interpretation by the standards development organization of an identical or equivalent standard is based on the literal text to determine compliance with the standard in accordance with the procedural rules of the standards development organization. If more than one interpretation of the literal text has been identified, a revision is to be proposed as soon as possible to each of the standards development organizations to more accurately reflect the intent.

The following revisions have been formally approved:

mm (in)?

Of of the full path of the ful • Figure B Dimension of knife blade type Class T fuses in mm (in) 1 Table B.

# Low-Voltage Fuses - Part 15: Class T Fuses

#### 1 General

NOTE-

This Part is intended to be read together with the Standard for Low-Voltage Fuses – Part 1: General Requirements, hereafter referred to as Part 1. The numbering of the Clauses in this Part corresponds to like numbered Clauses in Part 1. The requirements of Part 1 apply unless modified by this Part. For Clauses not shown below, refer to the Standard for Low-Voltage Fuses – Part 1: General Requirements, NMX-J-009/248/1-ANCE ♦ CSA C22.2 No. 248.1 ♦ UL 248-1.

### 1.1 Scope

This Part applies to Class T fuses rated 1200 A or less and 300 or 600 V ac. DC ratings are optional.

#### 4 Classification

Class T fuses are non-renewable and current limiting with an interrupting ating of 200,000 A. Each of the voltage ratings, 300 and 600 V ac, is divided into eight body sizes. The maximum current rating  $I_n$  for each size is specified in this Part. Time-delay ratings are optional.

# 5 Characteristics

# 5.2 Voltage rating

For AC, the rating shall be 300 V ac or 600 V ac in accordance with dimensions shown in Figure A and Figure B.

The DC voltage rating may be different from the AC rating.

## 5.3 Current rating

Refer to Figure A and Figure B for range of current ratings in each body size for each voltage rating.

# 5.5 Interrupting rating

For AC - 200,000

For DC, the preferred ratings are 10,000, 20,000, 50,000, 100,000, 150,000, or 200,000 A

# 5.6 Peak let through current and clearing l<sup>2</sup>t characteristics

Maximum values of peak let-through current and clearing  $I^2t$  for 300 V ac fuses are given in <u>Table A</u> and for 600 V ac fuses are given in <u>Table B</u>.

 $\label{eq:Table A} \textbf{Maximum peak let-through current and clearing I$^2$t for 300 V ac Class T fuses}$ 

Between thresho		old and 50 KA		00 kA	At 200 kA	
Current rating I <sub>n</sub> , A	Peak let- through current, A	l <sup>2</sup> t, ampere- squared seconds	Peak let- through current, A	l <sup>2</sup> t, ampere- squared seconds	Peak let- through current, A	l <sup>2</sup> t, ampere- squared seconds
1			800	400		
3			1300	600		
6			2000	1000		
10			3000	1500		
15			4000	2000		0
20			4500	2500	<	
25			5500	2700	9,000	
30	5,000	3,500	7000	3500	9,000	3500
35			7000	6000	\91'`	
40			7200	8500	ON	
45			7600	9000		
50			8000	11,000		
60	7,000	15,000	9000	15,000	12,000	15,000
70			10,000	25,000		
80			10,700	30,000		
90			11,600	38,000		
100	9,000	40,000	12,000	40,000	15,000	40,000
110			12,000	50,000		
125			73,000	75,000		
150			14,000	88,000		
175		×	15,000	115,000		
200	13,000	150,000	16,000	150,000	20,000	150,000
225	·	Cilie	21,000	175,000		
250			22,000	225,000		
300		U.	24,000	300,000		
350	. 0		27,000	400,000		
400	22,000	550,000	28,000	550,000	35,000	550,000
450		000,000	32,000	600,000	33,333	000,000
500	140		37,000	800,000		
600	29,000	1,000,000	37,000	1,000,000	46,000	1,000,000
700			45,000	1,250,000		
800	37,000	1,500,000	50,000	1,500,000	65,000	1,500,000
1000			65,000	3,500,000		
1200	50,000	3,500,000	65,000	3,500,000	80,000	4,000,000

	Between threshold and 50		At 10	00 kA	At 200 kA		
Current rating I <sub>n</sub> , A	Peak let- through current, A	l <sup>2</sup> t, ampere- squared seconds	Peak let- through current, A	l <sup>2</sup> t, ampere- squared seconds	Peak let- through current, A	l <sup>2</sup> t, ampere- squared seconds	
1			1000	800			
3			1500	1200			
6			2300	2000			
10			3300	3000			
15			4000	4000		n	
20			5000	5000	12,009		
25			6000	5500	1		
30	6,000	7,000	7500	7000	12,000	7000	
35			7500	12,000	86		
40			8000	17,000	7 IX		
45			8500	18,000	, *		
50			9000	22,000			
60	8,000	30,000	10,000	30,000	16,000	30,000	
70			11,500	50,000			
80			12,500	60,000			
90			13,500	75,000			
100	12,000	60,000	14,000	80,000	20,000	80,000	
110			14,500	100,000			
125			215,500	150,000			
150			17,000	175,000			
175		1 10	18,500	225,000			
200	16,000	200,000	20,000	300,000	30,000	300,000	
225		O.	22,500	350,000			
250		1.	24,000	450,000			
300	~		26,000	600,000			
350			29,000	800,000			
400	25,000	1,000,000	30,000	1,100,000	45,000	1,100,000	
450	OX		36,000	1,500,000			
500	7		42,000	2,000,000			
600	35,000	2,500,000	45,000	2,500,000	70,000	2,500,000	
700	,	, ,,,,,,,,,	50,000	3,500,000	,	, -,	
800	50,000	4,000,000	55,000	4,000,000	75,000	4,000,000	
1000	,000	.,==5,000	65,000	8,000,000	1 2,000	.,==0,000	
1200	55,500	10,000,000	70,000	10,000,000	88,000	10,000,000	

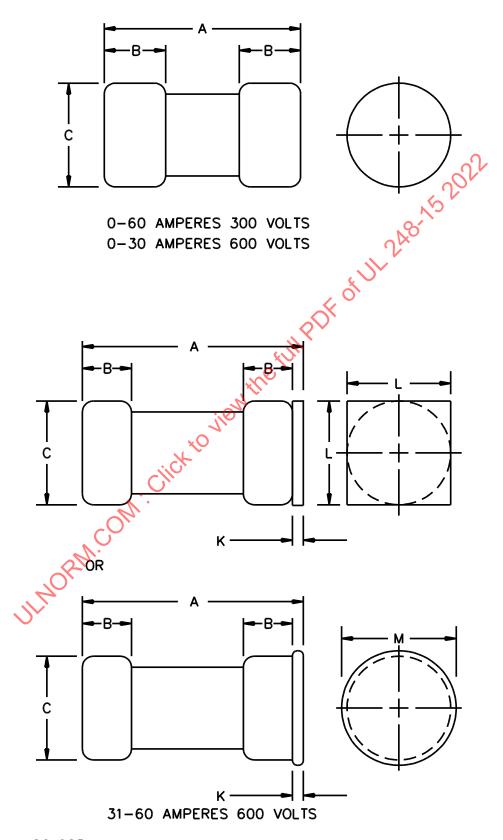
# 7 Construction

# 7.1 Dimensions

Fuse dimensions are shown in Figure A and Figure B.

Figure A

Dimensions of ferrule type Class T fuses in mm (in)<sup>a</sup>



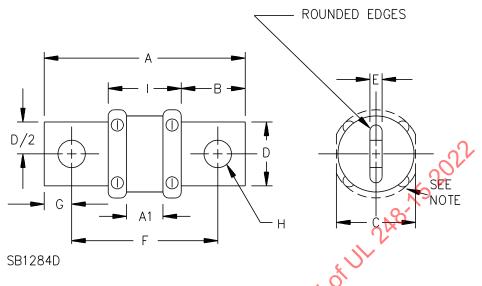
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Volts   Current I <sub>m</sub> , A   A*   B*   C*   K*   L*   M*		Rating	Overall length of fuse	Length of ferrule	Outside diameter of ferrule	Thickness of rejection feature	Width of rejection feature <sup>b</sup>	Diameter of rejection feature <sup>b</sup>
300	Volts	Current I <sub>n</sub> , A	A <sup>a</sup>	$B^a$	Ca	K <sup>a</sup>	L <sup>a</sup>	M <sup>a</sup>
300  31 - 60  22.35  (.880)  (.280)  (.563)  0 - 30  38.10  (.1.500)  (.280)  (.563)  31 - 60  39.62  (1.560)  31 - 60  39.62  (1.560)  (.410)  (.812)  (.062)  31 - 60  39.62  (1.560)  (.410)  (.812)  (.062)  (.812)  (.994)  *Tolerances:  a) Column A:  0 - 60 A, 300 V ac, ±0.51 mm (±0.020 in); and  0 - 60 A, 600 V ac, ±1.02 mm (±0.040 in);  b) Column B: ±0.15 mm (±0.020 in);  c) Column C: ±0.15 mm (±0.020 in); and  e) Column M: -0.15 mm, +0.41 mm (-0.006 in), and  e) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in).  Rejection feature may be square or round.		0 – 30	22.35	7.11	10.31			
31 - 60 (.880) (.280) (.563)  0 - 30 (38.10) (1.500) (.280) (.563)  31 - 60 (39.62) (1.560) (.410) (.812) (.062) (.812) (.994)  a Tolerances: a) Column A: 0 - 60 A, 300 Vac, ±0.51 mm (±0.020 in); and 0 - 60 A, 600 Vac, ±1.02 mm (±0.040 in); b) Column B: ±0.51 mm (±0.020 in); and (2.01 mm);	200		(.880)	(.280)	(.406)			
0 - 30	300	31 – 60	22.35	7.11	14.30			
(1.500) (.280) (.563)  31 – 60 39.62 10.41 20.62 1.57 20.62 25.25 (1.560) (.410) (.812) (.062) (.812) (.994)  Tolerances:  a) Column A:  0 – 60 A, 300 Vac, ±0.51 mm (±0.020 in); and 0 – 60 A, 600 Vac, ±1.02 mm (±0.040 in); b) Column B: ±0.51 mm (±0.020 in); c) Column C: ±0.15 mm (±0.006 in). Diameter of body is less than ferrules. d) Column K and L: ±0.15 (±0.006 in); and e) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in).  Rejection feature may be square or round.			(.880)	(.280)	(.563)			
**Tolerances:  a) Column A:  0 - 60 A, 300 Vac, ±0.51 mm (±0.020 in); and 0 - 60 A, 600 Vac, ±1.02 mm (±0.040 in);  b) Column B: ±0.51 mm (±0.020 in); and c) Column K and L: ±0.15 (±0.006 in). Diameter of body is less than ferrules. d) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in).  **Rejection feature may be square or round.**  **Tolerances:  a) Column A:  0 - 60 A, 300 Vac, ±0.51 mm (±0.020 in); and c) Column B: ±0.51 mm (±0.006 in). Diameter of body is less than ferrules. d) Column K and L: ±0.15 (±0.006 in); and c) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in).  **Tolerances:  a) Column B: ±0.51 mm (±0.020 in); and c) Column K and L: ±0.15 (±0.006 in). Diameter of body is less than ferrules. d) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in).  **Tolerances:  a) Column C: ±0.15 mm (±0.020 in); and c) Column K and L: ±0.15 (±0.006 in). Diameter of body is less than ferrules. d) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in).		0 – 30	38.10	7.11	14.30			
**Tolerances: a) Column A: 0 - 60 A, 300 V ac, ±0.51 mm (±0.020 in); and 0 - 60 A, 600 V ac, ±1.02 mm (±0.040 in); b) Column B: ±0.51 mm (±0.020 in); and c) Column K and L: ±0.15 (±0.006 in); and e) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in). b Rejection feature may be square or round.	000		(1.500)	(.280)	(.563)			
a Tolerances: a) Column A: 0 - 60 A, 300 V ac, ±0.51 mm (±0.020 in); and 0 - 60 A, 600 V ac, ±1.02 mm (±0.040 in); b) Column B: ±0.51 mm (±0.020 in); c) Column C: ±0.15 mm (±0.006 in). Diameter of body is less than ferrules. d) Column K and L: ±0.15 (±0.006 in); and e) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in). b Rejection feature may be square or round.	600	31 – 60	39.62	10.41	20.62	1.57	20.62	25.25
a Tolerances: a) Column A: 0 - 60 A, 300 V ac, ±0.51 mm (±0.020 in); and 0 - 60 A, 600 V ac, ±1.02 mm (±0.040 in); b) Column B: ±0.51 mm (±0.020 in); c) Column C: ±0.15 mm (±0.006 in). Diameter of body is less than ferrules. d) Column K and L: ±0.15 (±0.006 in); and e) Column M: -0.15 mm, +0.41 mm (-0.006 in, +0.015 in). b Rejection feature may be square or round.			(1.560)	(.410)	(.812)	(.062)	(.812)	(.994)

Figure B

Dimensions of knife blade type Class T fuses in mm (in)<sup>a</sup>



Note: The dashed line represents the limit of the maximum 1.58 mm (0.063 in) projection of the screw, rivet head, or the like.

The effective length, B, of the blade is measured from the blade end to the fuse body or other acceptable interference means in the blade, such as pins through the blades, a collar, or the like.

See Table B.

			*KJ						
	Rating, Current I <sub>n</sub> , A								
		300V							
	61 – 100	101 – 200	201 – 400	401 – 600	601 – 800	801 – 1200			
Overall length of fuse, A <sup>a</sup>	54.76 (2.156)	61.93 (2.438)	69.85 (2.750)	77.80 (3.063)	85.73 (3.375)	101.6 (4.000)			
Minimum length of insulated body, A1	6.35 (0.25)	6.35 (0.25)	6.35 (0.25)	6.35 (0.25)	6.35 (0.25)	6.35 (0.25)			
Minimum length of blade, B	16.4 (0.646)	19.99 (0.787)	23.52 (0.926)	27.28 (1.074)	31.04 (1.222)	36.60 (1.441)			
Maximum diameter of fuses, C	21.03 (0.250)	27.38 (1.078)	34.14 (1.344)	41.28 (1.625)	52.78 (2.078)	63.90 (2.516)			
Width of blade, D	19.05 (0.750)	22.22 (0.875)	25.40 (1.000)	31.75 (1.250)	44.45 (1.750)	50.80 (2.000)			
Thickness of blade, E <sup>a</sup>	3.18 (0.125)	4.78 (0.188)	6.35 (0.250)	7.92 (0.312)	9.53 (0.375)	11.11 (0.438)			
Distance between mounting centers, F <sup>a</sup>	39.52 (1.556)	43.05 (1.695)	46.84 (1.844)	51.59 (2.031)	55.36 (2.219)	64.29 (2.531)			
Distance of mounting hole from end, G <sup>a</sup>	7.62 (03.00)	9.45 (0.372)	11.51 (.0453)	13.11 (0.516)	14.68 (0.578)	18.67 (0.735)			
Diameter of mounting holes, H <sup>a</sup>	7.14 (0.281)	8.74 (0.344)	10.31 (0.406)	12.29 (0.484)	13.89 (0.547)	15.48 (06.09)			
Maximum length of body, I	21.59 (0.850)	21.59 (0.850)	21.84 (0.860)	22.35 (0.880)	22.63 (0.891)	27.38 (1.078)			
	600 V								
	61 – 100	101 – 200	201 – 400	401 – 600	601 – 800	801 – 1200			
Overall length of fuse, A <sup>a</sup>	75.01 (2.953)	82.55 (3.250)	92.08 (3.625)	101.19 (3.984)	109.93 (4.328)	133.66 (5.271)			
Minimum length of insulated body, A1	12.7 (0.5)	12.7 (0.5)	12.7 (0.5)	12.7 (0.5)	12.7 (0.5)	12.7 (0.5)			

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