REV.

AS85049/31

SAE invites your written comments and suggestions. SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled.

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE LATEST ISSUE OF SAE AS85049.

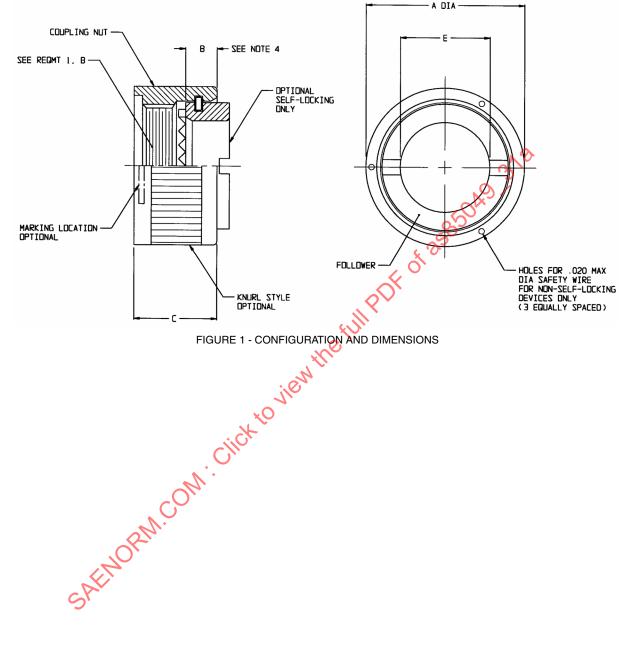


FIGURE 1 - CONFIGURATION AND DIMENSIONS

THIRD ANGLE PROJECTION

CUSTODIAN: SAE AE-8/AE-8C1



## **AEROSPACE STANDARD**

CONNECTOR ACCESSORIES, ELECTRICAL, BACKSHELL, (R) NONENVIRONMENTAL, STRAIGHT, NON-SELF-LOCKING AND SELF-LOCKING, CATEGORY 3B (FOR MIL-DTL-5015 CRIMP, MIL-C-26482 SERIES 2, AS81703 SERIES 3, AND MIL-DTL-83723 SERIES III CONNECTORS) AS85049/31 SHEET 1 OF 4

REV. Α

**REVISED 2003-06** 

SSUED

Copyright 2003 SAE International
All rights reserved. No part of this publication may be reproduced, stored in a retrieval system or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of SAE.

TABLE 1 - DASH NUMBERS, SHELL SIZE AND DIMENSIONS

|                | For Connection Shell Size (Ref) |                             |                           | Non-Self-Locking                |                 |          | Self-Locking |          |                 |             |             |             |
|----------------|---------------------------------|-----------------------------|---------------------------|---------------------------------|-----------------|----------|--------------|----------|-----------------|-------------|-------------|-------------|
| Dash<br>Number | AS81703<br>Series 3             | MIL-C-<br>26482<br>Series 2 | MIL-DTL-<br>5015<br>Crimp | MIL-D⊤L-<br>83723<br>Series III | A<br>Max<br>Dia | B<br>Max | C<br>Max     | E<br>Max | A<br>Max<br>Dia | B<br>Max    | C<br>Max    | E<br>Max    |
| -3             | 3                               | $>\!\!<$                    | $\mathbb{N}$              | $\bigvee$                       | .669            | .220     | .540         | .270     | > <             | $\times$    | > <         | > <         |
| -8             | $\setminus$                     | 8                           | 8\$                       | 8                               | .617            |          | 4            | .270     | .885            | .39         | .710        | .270        |
| -10            |                                 | 10                          | 10S,10SL                  | 10                              | .734            |          |              | .375     | 1.010           | 1           | 1           | .375        |
| -12            | 7                               | 12                          | 125&12                    | 12                              | .858            |          |              | .511     | 1.135           |             |             | .511        |
| -14            | 12                              | 14                          | 145&14                    | 14                              | .984            |          |              | .585     | 1.260           |             |             | .585        |
| -16            | 19                              | 16                          | 165&16                    | 16                              | 1.112           |          |              | .710     | 1.385           |             | L           | .710        |
| -18            | 27                              | 18                          | 18                        | 18                              | 1.218           |          |              | .789     | 1,510           |             |             | .784        |
| -20            | 37                              | 20                          | 20                        | 20                              | 1.345           |          |              | .914     | 1.635           |             |             | .914        |
| -22            |                                 | 22                          | 22                        | 22                              | 1.468           |          | •            | 1.039    | 1.760           |             |             | 1.039       |
| -24            |                                 | 24                          | 24                        | 24                              | 1,593           |          | .540         | 1.154    | 1.885           | .39         | .710        | 1.154       |
| -28            |                                 |                             | 28                        |                                 | 1.969           |          | .702         | 1.389    | 2.135           | .41         | .890        | 1.389       |
| -32            | - X                             |                             | 32                        |                                 | 2.219           |          | 1            | 1.635    | 2.395           |             |             | 1.635       |
| -36            | $\overline{}$                   |                             | 36                        |                                 | 2,469           |          |              | 1.850    | 2.635           |             |             | 1.850       |
| -40            |                                 | X                           | 40                        | X                               | 2.719           |          | lder         | 2.065    | 2.885           |             |             | 2.065       |
| -44            |                                 |                             | 44                        |                                 | 2.969           |          |              | 2.320    | 3.135           |             | <u> </u>    | 2.320       |
| -46            |                                 | /                           | 48                        |                                 | 3,219           |          | .702         | 2.570    | 3.385           | 41          | .890        | 2.570       |
| -61            | 61                              |                             | $\geq \leq$               |                                 | 1.653           | .220     | .540         | 1.194    | $\geq \leq$     | $\geq \leq$ | $\geq \leq$ | $\geq \leq$ |

| INCH  | mm      | INCH  | mm           | INCH  | mm    |
|-------|---------|-------|--------------|-------|-------|
| 0.010 | 0.25    | 0.734 | 18.64        | 1.635 | 41.53 |
| 0.020 | 0.51    | 0.784 | 19.91        | 1.653 | 41.53 |
| 0.030 | 0.76    | 0.789 | 20.04        | 1.760 | 44.70 |
| 0.045 | 1.14    | 0.858 | <b>21.79</b> | 1.850 | 46.99 |
| 0.062 | 1.57    | 0.885 | 22.48        | 1.885 | 47.88 |
| 0.125 | 3.18    | 0.890 | 22.60        | 1.969 | 50.01 |
| 0.220 | 5.58    | 0.914 | 23.22        | 2.065 | 52.45 |
| 0.250 | 6.35    | 0.984 | 24.99        | 2.135 | 54.23 |
| 0.270 | 6.86    | 1.010 | 25.65        | 2.219 | 56.36 |
| 0.320 | 8.13    | 1.039 | 26.39        | 2.320 | 58.93 |
| 0.340 | 8.64    | 1.112 | 28.24        | 2.395 | 60.83 |
| 0.375 | 9.53    | 1.135 | 28.83        | 2.469 | 62.71 |
| 0.380 | 9.65    | 1.154 | 29.31        | 2.570 | 65.28 |
| 0.390 | 9.90    | 1.194 | 30.33        | 2.615 | 66.42 |
| 0.410 | 10.41-0 | 1.218 | 30.94        | 2.635 | 66.93 |
| 0.511 | 12.98   | 1.260 | 32.00        | 2.719 | 69.06 |
| 0.540 | 13.72   | 1.345 | 34.16        | 2.885 | 73.28 |
| 0.585 | 14.86   | 1.385 | 35.18        | 2.969 | 75.41 |
| 0.617 | 15.67   | 1.389 | 35.28        | 3.135 | 79.63 |
| 0.669 | 16.99   | 1.468 | 37.29        | 3.219 | 81.76 |
| 0.702 | 17.83   | 1.510 | 38.35        | 3.385 | 85.98 |
| 0.710 | 18.03   | 1.593 | 40.46        |       |       |

| <b>SAE</b> Aerospace       |
|----------------------------|
| An SAE International Group |

## **AEROSPACE STANDARD**

## **REQUIREMENTS:**

1. DESIGN AND CONSTRUCTION:

DIMENSIONS AND CONFIGURATIONS: SEE FIGURE 1 AND TABLE 1.

- 2. INTERFACE DIMENSIONS: IN ACCORDANCE WITH SAE AS85049, FIGURE 4.
- ACCESSORY: CONSISTS OF A COUPLING NUT AND FOLLOWER. COUPLING NUT SHALL BE CAPTIVATED TO THE FOLLOWER AND ROTATABLE.
- 4. DETENTED SELF-LOCKING PROVIDES A POSITIVE AUDIBLE DETENTED COUPLING.
- 5. MATERIAL AND FINISH: SEE TABLE 2.

TABLE 2 - MATERIAL AND FINISH

| Figure | Material                                      | Finish    |
|--------|---|-----------|
| 1      | Aluminum alloy in accordance with MIL-C-85049 | 1/ N 2/ W |

- 1/ Not for Navy use. Restricted to Air Force Space applications only. 2/ W finish is not for use in space application.
- 6. SELF-LOCKING DEVICES DESIGN AND CONSTRUCTION: COUPLINGS WITH SELF-LOCKING DEVICES SHALL MEET ALL THE REQUIREMENTS SPECIFIED HEREIN FOR ITS SPECIFIC CATEGORY AND THE FOLLOWING ADDITIONAL TESTS:
  - a. LIFE CYCLE: SEE SAE AS85049, PARAGRAPH 3.5.13.
  - b. VIBRATION: SEE SAE AS85049, PARAGRAPH 3.5.4.1.
- 7. QUALIFICATION: SEE SAE AS85049, CATEGORY 3B. BENDING MOMENT AND CABLE PULLOUT NOT APPLICABLE.
- QUALIFICATION IS REQUIRED FOR U.S. GOVERNMENT PROCUREMENT. THE QPL EVALUATING ACTIVITY, FOR U.S. DEPARTMENT OF DEFENSE PROCUREMENT PURPOSES, NAVAL AIR SYSTEMS COMMAND (CODE 4.4.4.3), 48142 SHAW ROAD, BLDG. 3197, SUITE E, PATUXENT RIVER, MD 20670.
- 9. PART NUMBER: SEE EXAMPLE BELOW:

