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AS7928™/9

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CUSTODIAN: AE-8C2

PROCUREMENT SPECIFICATION: AS7928



# **AEROSPACE STANDARD**

TERMINALS, LUG AND SPLICES, CONDUCTOR, CRIMP STYLE. COPPER, INSULATED, RECTANGULAR TONGUE, TIN WHISKER RESISTANT FOR THIN WALL WIRE, TYPE II, CLASS 1 FOR 105 °C TOTAL CONDUCTOR TEMPERATURE

AS7928™/9

REV. C

STABILIZED 2021-08

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REAFFIRMED 2012-08

2007-11

SSUED

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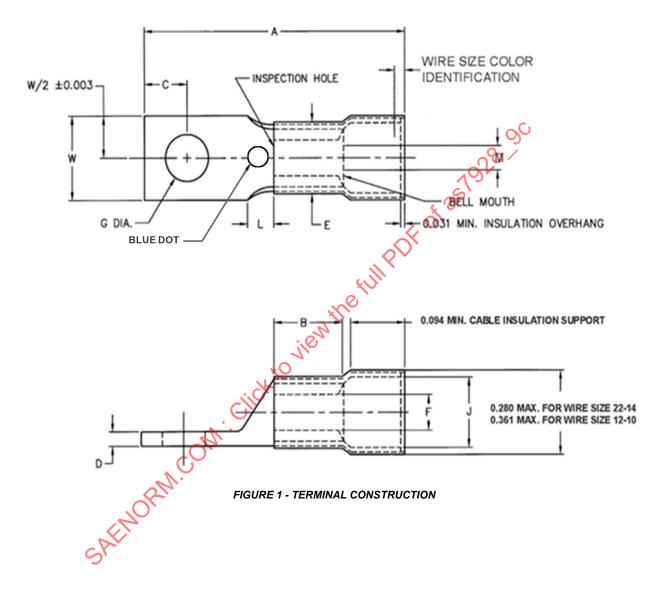
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## NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS7928.





# **TABLE 1 - DIMENSIONS**

									GE	ΝΔ		ı	1					NAVY
									0.0	717								TERM.
																		AND
																	TONGUE	WIRE
											J				INSUL.	WIRE	SHAPE	SIZE
DASH	WIRE	STUD	Α	В	С		E	F			MIN	L		W	SLEEVE	SIZE	(REF	(REF
NO.	SIZE	SIZE	MAX	MAX	±.010	D	DIA	DIA	MAX	MIN	DIA	MAX	М	±.005	COLOR	COLOR	ONLY)	ONLY)
1		4 (.112)	.842		.143				.122	.114		.125		.237			L86P-1	
2		4 (.112)	1.061		.195				.122	.114		.156		.237			L85P-1	
3	00	5 (.125)	.905	450	.143	.037	.215	.070	.137	.129	440	.125	.039	.277	חבה	ODEEN	L83P-1 L84P-1	4.0
5	22	6 (.138) 6 (.138)	1.061	.156	.195	.029	.190	.034	.152	.142	.110	.156 .250	.034	.302	RED	GREEN	L84P-1	1-2
6		8 (.164)	1.155		.227				.178	.168		.250		.302			L82P-1	
7		8 (.164)	1.405		.310				.178	.168		.281	-	.390			L80P-1	1
8		4 (.112)	.842		.143				.122	.114		.125		.237			L86P-1	
9		4 (.112)	1.061		.195			070	.122	.114		.156		.237			L85P-1	
10		5 (.125)	.905		.143				.137	.129		.125		.277			L83P-1	
11	20	6 (.138)	1.061	.156	.195	<u>.037</u> .029	<u>.215</u> .190	<u>.070</u> .042	.152	.142	.130	.156	<u>.048</u> .042	.237	RED	RED	L84P-1	1-2
12		6 (.138)	1.155		.227	.029	.190	.042	.152	.142		.250	.042	.302			L81P-1	
13		8 (.164)	1.155		.227				.178	.168		.250	i [	.302		Ç	L82P-1	
14		8 (.164)	1.405		.310				.178	.168		.281		.390	Q		L80P-1	
15		4 (.112)	.842		.143				.122	.114		.125		.237	%/		L86P-1	]
16		4 (.112)	1.061		.195				.122	.114		.156		.237	$\mathcal{J}_{\mathcal{O}}$		L85P-1	
17		5 (.125)	.905		.143	.037	.215	.070	.137	.129		.125	.056	.277	7 -		L83P-1	
18	18	6 (.138)	1.061	.156	.195	.029	.190	.052	.152	.142	.150	.156	.052	.237	RED	WHITE	L84P-1	1-2
19		6 (.138)	1.155		.227				.152	.142		.250		.302			L81P-1	
20		8 (.164)	1.155		.227				.178 .178	.168 .168	ł	.250		302			L82P-1 L80P-1	
21		8 (.164) 4 (.112)	1.405 .842		.143				.176	.114		.281 .125 <b>4</b>	, 0	.390			L86P-2	
23		4 (.112)	1.061		.195				.122	.114		.156	_	.237	į		L85P-2	
24		5 (.125)	.905		.143				.137	.129		.125	) `	.277			L83P-2	
25	16	6 (.138)	1.061	.156	.195	.037	<u>.240</u> .210	.090	.152	.142	.110	.156	.063	.237	BLUE	BLUE		2 1/2 - 4
26	10	6 (.138)	1.155	.130	.227	.029	.210	.059	.152	.142	.110	.250	.059	.302	BLUE	BLUE	L81P-2	2 1/2 - 4
27		8 (.164)	1.155		.227				.178	.168	S	.250		.302			L82P-2	
28		8 (.164)	1.405		.310				.178	.168	21	.281		.390	1		L80P-2	
29		4 (.112)	.842		.143				.122	.114		.125		.237			L86P-2	
30		4 (.112)	1.061	ŀ	.195				.122	.114		.156		.237			L85P-2	† l
31		5 (.125)	.905		.143				.137	129		.125		.277			L83P-2	
32	14	6 (.138)	1.061	.156	.195	.037	.240	.090	.152	.142	.130	.156	.078	.237	BLUE	GREEN		2 1/2 - 4
33		6 (.138)	1.155		.227	.029	.210	.074	.152	.142		.250	.074	.302			L81P-2	
34		8 (.164)	1.155		.227			×C	178	.168		.250		.302			L82P-2	
35		8 (.164)	1.405		.310			V	.178	.168		.281		.390			L80P-2	
36		4 (.112)	1.062		.143		الل	ري ا	.122	.114		.125	.23	.237			L86P-3	
37		4 (.112)	1.281		.195				.122	.114		.156		.237			L85P-3	
38	4-	5 (.125)	1.124	06.	.143	.046	.300	.135	.137	.129	4	.125	.095	.277	\/=!! =:::	VEI 1 5::::	L83P-3	0.5
39	12	6 (.138)	1.281	.234	.195	.035	.275	.091	.152	.142	.150	.156	.091	.237	YELLOW	YELLOW	L84P-3	6-9
40		6 (.138)	1.359		.227	U.			.152	.142		.250		.302			L81P-3	
41		8 (.164) 8 (.164)	1.359		.227	)			.178 .178	.168		.250 .281		.302			L82P-3 L80P-3	
42		4 (.112)	1.062		.310				.178	.114		.125		.237			L80P-3	
44		4 (.112)	1.281	•	195				.122	.114		.125	ŀ	.237			L85P-3	4
45		5 (.125)	1.124		.143				.122	.114		.125		.277			L83P-3	
46	10	6 (.138)	1.124	.234	.143	.046	.300	.135	.152	.142	.180	.125	<u>.118</u>	.237	YELLOW	BROWN	L84P-3	6-9
47	10	6 (.138)	1.359	.294	.193	.037	.275	.115	.152	.142	. 100	.250	.115	.302	LLLOW	PIZONIA	L81P-3	0-9
48		8 (.164)	1.359	•	.227				.178	.168		.250		.302			L82P-3	
49		8 (.164)	1.609		.310				.178	.168		.281		.390			L80P-3	
+9		0 (.104)	1.009		.510				.170	. 100		.201	l	.530			LUUF-J	



REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS7928.

#### 1. CONFIGURATION:

CONFIGURATION SHALL BE IN ACCORDANCE WITH FIGURE 1 AND TABLE 1.

CONTOUR INDICATED BY PHANTOM LINES IN FIGURE 1 MAY VARY FROM THAT SHOWN TO SUIT INDIVIDUAL MANUFACTURER'S DESIGN INSULATION SUPPORT.

DIMENSIONS ARE INCHES (SEE TABLE 1 AND FIGURE 1).

THE AVERAGE DIAMETER OF "E" AND AVERAGE DIAMETER OF "F" WITHIN THE LENGTH SPECIFIED BY B SHALL BE WITHIN SPECIFICATION DIMENSIONS (SEE FIGURE 1 TABLE 1).

DIMENSION "J" REPRESENTS THE MINIMUM OPENING THAT WILL ACCEPT THE FINISHED WIRE.

THIN WALL INSULATED WIRES WITH AN OUTSIDE DIAMETER SMALLER THAN DIMENSION "F" WILL PERMIT THE INSULATION PORTION OF THE WIRE TO ENTER THE CONDUCTOR CRIMP AREA. THE CONDUCTOR MUST BE POSITION BY EYE SIGHT IN TO THE CRIMP BARREL AREA TO INSURE A RELIABLE CRIMP.

DIMENSION M REPRESENTS THE WIRE INSULATION STOP (DESIGN OPTIONAL). THIS LUG DESIGN WILL NOT STOP INSULATION WITH A WALL THICKNESS OF LESS THAN .005 INCH.

TERMINAL BARREL MAY BE MULTIPLE PIECE CONSTRUCTION. WIRE INSERTION IS FACILITATED BY BELL MOUTH.

BURRS AND EDGES: REMOVE ALL BURRS AND SHARP EDGES.

#### MATERIALS:

MATERIALS SHALL BE IN ACCORDANCE WITH AS7928.

TIN PLATED (WHISKER RESISTANT) FINISH SHALL BE PER ASTM B545 ALLOYED WITH 3% BY WEIGHT, MINIMUM LEAD. PLATING THICKNESS SHALL BE .0002 INCHES MINIMUM (REFER TO AS7928 AND GEIA-STD-0005-02 FOR MORE DETAILS).

3. IDENTIFICATION OF PRODUCT MARKING:

TIN WHISKER RESISTANT PLATING SHALL BE IDENTIFIED BY BLUE COLOR DOT OR DASH LOCATED NEAR THE INSPECTION HOLE AS SHOWN IN FIGURE 1.

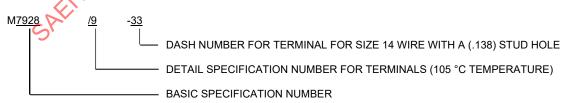
WIRE SIZE COLOR IDENTIFICATION SHALL BE IN ACCORDANCE WITH FIGURE 1 AND TABLE 1.

THE WIRE SIZE COLOR RING SHALL COVER A MINIMUM OF 315° OF THE CABLE INSULATION SUPPORT CIRCUMFERENCE.

IN LIEU OF THE WIRE SIZE COLOR RING, TWO OR MORE LONGITUDINAL STRIPES EQUALLY SPACED ON THE INSULATION PORTION OF THE TERMINAL MAY BE USED. THE STRIPES SHALL BE EXTENDED TO WITHIN 1/16 INCH OF THE END OF THE CABLE INSULATION SUPPORT SLEEVE AND SHALL NOT OBLITERATE THE BASIC SLEEVE COLOR.

TERMINAL WIRE SIZE COLOR SHALL BE IN ACCORDANCE WITH TABLE 1 AND EIA-359-A (CLASS 1). THERE SHALL BE A DISTINCT CONTRAST BETWEEN THE INSULATION SLEEVE COLOR AND THE WIRE SIZE COLOR.

### 4. PART NUMBER:



# 5. CRIMPING TOOLS:

CRIMPING TOOLS SHALL BE AS SPECIFIED IN TABLE 2.



# AEROSPACE STANDARD