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REV.
C

AS39029™/36

FEDERAL SUPPLY CLASS
5999

RATIONALE

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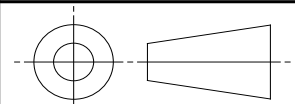
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THIRD ANGLE PROJECTION



CUSTODIAN: AE-8C1

PROCUREMENT SPECIFICATION: AS39029



AEROSPACE STANDARD

CONTACTS, ELECTRICAL CONNECTOR,
PIN, CRIMP REMOVABLE
(FOR MIL-DTL-28748/9 CONNECTORS)

AS39029™/36

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NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS39029.

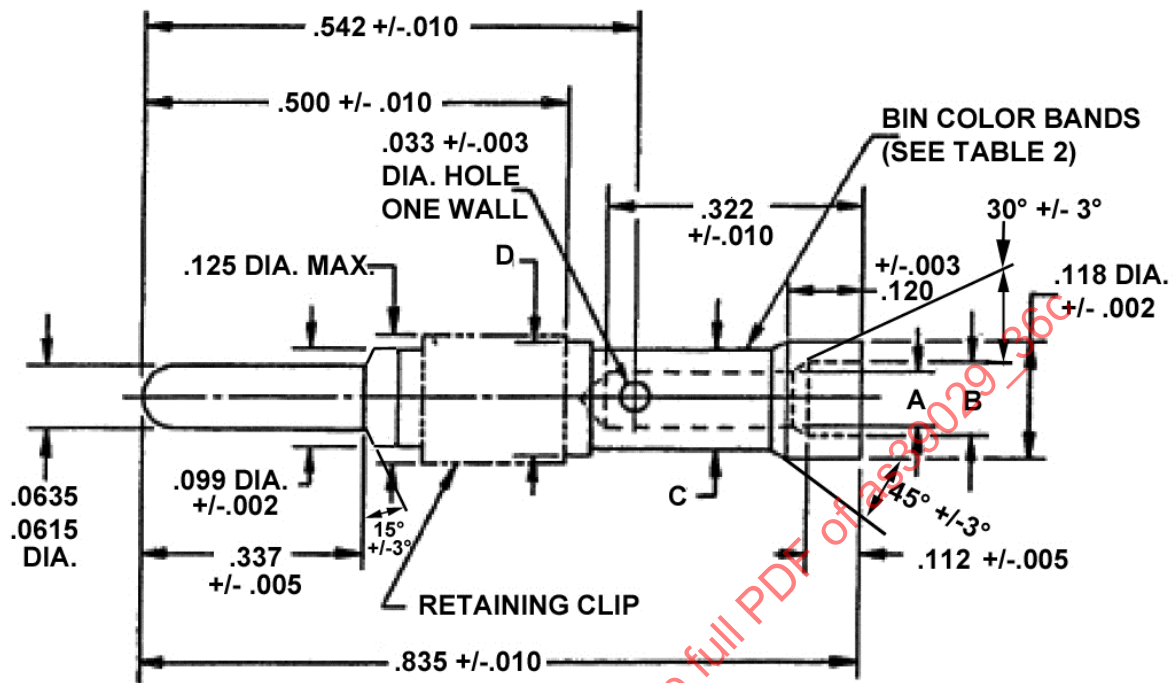


FIGURE 1 - AS39029/36 PIN CONTACT

INCHES	MM	INCHES	MM	INCHES	MM	INCHES	MM
.002	0.051	.0635	1.61	.120	3.05	.500	12.70
.010	0.254	.099	2.51	.125	3.18	.542	13.77
.033	0.838	.112	2.84	.322	8.18	.835	21.21
.0615	1.56	.118	3.00	.337	8.56		



AEROSPACE STANDARD
CONTACTS, ELECTRICAL CONNECTOR,
PIN, CRIMP REMOVABLE
(FOR MIL-DTL-28748/9 CONNECTORS)

AS39029™/36
SHEET 1 OF 3

REV.
C

TABLE 1 - CONTACT DIMENSIONS

BIN CODE	A DIA.	B DIA.	C DIA.	D DIA.
277	.048	.070	.079	
	(1.22)	(1.78)	(2.01)	
	.045	.068	.076	.119
278	(1.14)	(1.73)	(1.93)	(3.02)
	.070	.090	.112	.116
	(1.78)	(2.29)	(2.84)	(2.95)
	.067	.088	.109	
	(1.70)	(2.24)	(2.77)	

TABLE 2 - MARKING AND DESIGN CHARACTERISTICS

BIN CODES	COLOR BANDS			MATING END SIZE	WIRE BARREL SIZE	TYPE	CLASS
	1ST	2ND	3RD				
277	RED	VIOLET	VIOLET	16	20	A	A
278	RED	VIOLET	GRAY	16	16	A	A

TABLE 3 - TOOL REQUIREMENTS

BIN CODE	BASIC CRIMPING TOOL	POSITIONER	INSTALLING TOOL	REMOVAL TOOL
277	M22520/1-01	M22520/1-03 BLUE	M81969/18-01	M81969/20-01
278	M22520/1-01	M22520/1-03 RED	M81969/18-01	M81969/20-01

TABLE 4 - PART NUMBERS

AS39029 PART NUMBER	BIN CODE	SUPERSEDED PART NUMBER(S)
M39029/36-277	277	MS17807-16-20
M39029/36-278	278	MS17807-16-16

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS SPECIFICATION AND THE LATEST ISSUE OF AS39029.

1. DESIGN:

CONTACT SHALL BE DESIGNED IN ACCORDANCE WITH FIGURE 1, TABLE 1, AND TABLE 2. WALL THICKNESS OF ANY PART OF THE CONTACT SHALL NOT BE LESS THAN .010 INCH (0.25 MM). DIMENSIONS ARE IN INCHES AND SHOWN AFTER PLATING. UNLESS OTHERWISE SPECIFIED, SPHERICAL END DIMENSIONS SHALL CONFORM TO AS39029. ALL DIMENSIONS IN PARENTHESES ARE METRIC EQUIVALENTS AND PROVIDED FOR GENERAL INFORMATION ONLY (SEE AS39029 SECTION 6).

2. TOOLS:

TOOLS REQUIRED FOR CRIMPING CONTACTS TO WIRE/CABLE AND THE INSTALLING/REMOVAL FROM THE CONNECTOR SHALL BE IN ACCORDANCE WITH TABLE 3.

3. PART NUMBERS:

CONTACT PART NUMBERS SHALL BE IN ACCORDANCE WITH TABLE 4. SUPERSEDED PART NUMBERS ARE AS SPECIFIED.

4. MATERIALS:

MATERIALS SHALL BE IN ACCORDANCE WITH AS39029.

	AEROSPACE STANDARD	AS39029™/36 SHEET 2 OF 3	REV. C
	CONTACTS, ELECTRICAL CONNECTOR, PIN, CRIMP REMOVABLE (FOR MIL-DTL-28748/9 CONNECTORS)		