.010 MIN.

REV.

AS28913

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NOTE

THIS DOCUMENT INCLUDES CADMIUM AS A PLATING MATERIAL. THE USE OF CADMIUM HAS BEEN RESTRICTED AND/OR BANNED FOR USE IN MANY COUNTRIES DUE TO ENVIRONMENTAL AND HEALTH CONCERNS. THE USER SHOULD CONSULT WITH LOCAL OFFICIALS ON APPLICABLE HEALTH AND **ENVIRONMENTAL REGULATIONS REGARDING ITS USE.**

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION: AS8914.

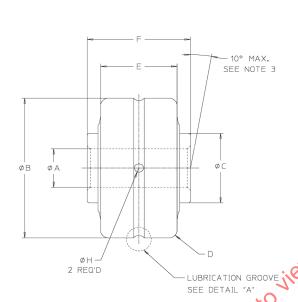
.030 RAD (2 PLACES)

-10C

-12C

.60

1.04

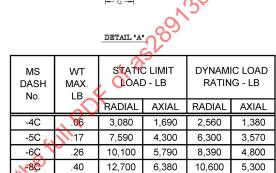


(0.015)

(0.023)

(0.013)

-.0005



18,900

31,400

9,450

15,400

(0.013)

-.0005

.0007

15,700

26,000

7,840

12,800

MS DASH No.	φA		φB φ C			O	D		Е		F		G		φH		
	+.0000 0005			(0.000) (0.013)	+.005 005	(0.13) (0.13)	+.015	(0.38)	+.000	(0.00) (0.13)	+.000 005	(0.00) (0.13)	GROOVE		LUBRICATION		
	BORE		O.D.		DIA.		000	(0.00)		OTH R RING	WIDTH INNER RING		WIDTH		HOLE		
	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	
-4C	.2500	(6,350)	.9014	(22.896)	.450	(11.43)			.464	(11.78)	.625	(15.88)	.050	(1.270)	.047	(1.194)	
-5C	.3125	(7.938)	1.2500	(31.750)	.520	(13.21)			.656	(16.66)	.812	(20.62)					
-6C	.3750	(9.525)	1.4375	(36.512)	.610	(15.49)	.050	(1.27)	.750	(19.05)	.937	(23.80)	.080	(2.032)	.060	(1.524)	
-8C	.5000	(12.700)	1.6875	(42.862)	.820	(20.83)	.000	(1.27)	.812	(20.62)	1.000	(25.40)	.000	(2.002)	.000	(1.524)	
-10C	6250	(15.875)	1.9375	(49.212)	.940	(23.88)			.937	(23.80)	1.125	(28.58)					
-12C	.7500	(19.050)	2.3750	(60.325)	1.120	(28.45)			1.125	(28.58)	1.312	(33.32)	.110	(2.790)	.090	(2.286)	
BASIC (NOMINAL) DIAMETER	BEARING ROUNDNESS LIMITS																
	BORE ACCEPTANCE LIMITS								O.D. ACCEPTANCE LIMITS								
	d M	AINI	MEAN DIAMETER				d MAX.		D MIN.		MEAN DIAMETER				D MAX.		
OVER NCL.	d MIN.		LOW		HIGH						LOW		HIGH				
IN. (mm) (mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	IN.	(mm)	

+.0000 (0.000)

(0.000)

+.0000

+.0001 (0.002)

-.0008

.0012

(0.020)

N -12C O.D., IS +.0000 (0.000) TO -.0007 (0.018)

(50.800)

-.0006

(0.000) 2.0000

(50.800) 4.0000

THIRD ANGLE PROJECTION SSUED

+.0000 (0.000) +.0003 (0.008)

CUSTODIAN: SAE ACBG

EAerospace

AEROSPACE STANDARD

(R) BEARING, ROLLER, SELF-ALIGNING, DOUBLE ROW AIRFRAME, ANTI-FRICTION, SEALED, TYPE II

AS28913 SHEET 1 OF 2 REV. В

REVISED 2003-05

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