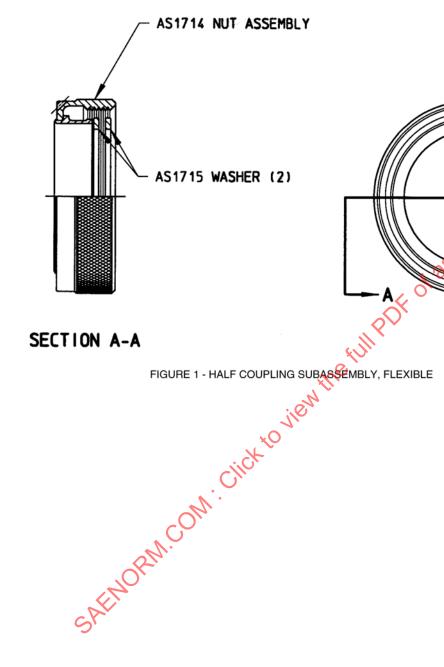
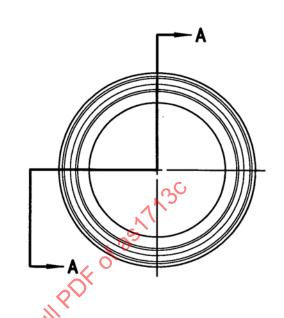
SAE AS1713

reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions. SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user." SAE reviews each technical report at least every five years at which time it may be revised, **RATIONALE** 

AS1713C HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.





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SSUED THIRD ANGLE PROJECTION

CUSTODIAN: G-3/G-3A

PROCUREMENT SPECIFICATION: /2/ AS1710



## **AEROSPACE STANDARD**

HALF COUPLING SUBASSEMBLY, FLEXIBLE, VARIABLE CAVITY, THREADED FERRULE TYPE TUBE ENDS

**SAE** AS1713 SHEET 1 OF 3

REV. C

REAFFIRMED 2013-01

**REVISED 2006-08** 

1982-05

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TABLE 1 - HALF COUPLING SUBASSEMBLY WEIGHTS

		O DINC	CLIDACCEMBLY	SUBASSEMBLY
	TURE			WEIGHT-CRES
AS1713				LB/EA
DASH NO.	(REF)	/1/	APPROX. REF.	APPROX. REF.
-08	.500	114	.026	.074
-10	.625	116	.030	.085
-12	.750	212	.037	.105
-16	1.000	216	.044	.126
-20	1.250	220	.052	.146
-24	1.500	326	.065	.183
-28	1.750	328	.073	.205
-32	2.000	330	.095	.268
-36	2.250	332	.103	.291
				1
-40	2.500	334	.106	.299
-44	2.750	336	.116	327
-48	3.000	338	.123	< 348
			~	O,
-56	3.500	342	.140	.397
-64	4.000	346	.157	.445
-72	4.500	426	198	.561
-80	5.000	430	.231	.654
-88	5.500	434	.251	.709
	-08 -10 -12 -16 -20 -24 -28 -32 -36 -40 -44 -48 -56 -64 -72	DASH NO.         (REF)           -08         .500           -10         .625           -12         .750           -16         1.000           -20         1.250           -24         1.500           -28         1.750           -32         2.000           -36         2.250           -40         2.500           -44         2.750           -48         3.000           -56         3.500           -64         4.000           -72         4.500           -80         5.000	AS1713 SIZE (REF) DASH NO. (REF) /1/  -08 .500 114  -10 .625 116  -12 .750 212  -16 1.000 216  -20 1.250 220  -24 1.500 326  -28 1.750 328  -32 2.000 330  -36 2.250 332  -40 2.500 334  -44 2.750 336  -48 3.000 338  -56 3.500 342  -64 4.000 346  -72 4.500 426	AS1713 SIZE (REF)

## NOTES:

- /1/ THE DASH NUMBERS LISTED IN THE TABULATION ARE STANDARD O-RING SIZES AS DEFINED BY AS568 AND ARE NOT A PART OF THIS ASSEMBLY.
- /2/ HALF COUPLING SUBASSEMBLIES SUPPLIED TO THIS SPECIFICATION SHALL BE MANUFACTURED AND ASSEMBLED BY AN ACCREDITED MANUFACTURER OR ASSEMBLED BY AN ACCREDITED DISTRIBUTOR LISTED IN THE PERFORMANCE REVIEW INSTITUTE (PRI) QUALIFIED PRODUCTS LIST FOR PRI-QPL-AS1710 FOR THIS STANDARD. THE QPL IS AVAILABLE AT <a href="https://www.eauditnet.com">www.eauditnet.com</a>.
- 3. RATED OPERATING CHARACTERISTICS: SEE AS1710.
- 4. MATERIALS AND FINISH: SEE INDIVIDUAL STANDARDS.
- 5. MARKING: EACH HALF COUPLING SUBASSEMBLY SHALL BE MARKED PER AS478-30, .062 in OR LARGER CHARACTERS, WITH MANUFACTURER'S NAME, TRADEMARK OR CAGE CODE, "AS" NUMBER, AND DATE OF MANUFACTURE IN QUARTERS (1Q91 FIRST QUARTER OF 1991). SIZES -08, -10, AND -12 MAY BE MARKED PER AS478-35D WITH THIS INFORMATION.