



400 Commonwealth Drive, Warrendale, PA 15096-0001

AEROSPACE MATERIAL SPECIFICATION



AMS 5503D

Issued JUL 1963
Revised JUL 1994
Reaffirmed SEP 2000

Superseding AMS 5503C

Steel, Corrosion Resistant, Sheet, Strip, and Plate
17Cr (SAE 51430)
Annealed

UNS S43000

1. SCOPE:

1.1 Form:

This specification covers a corrosion-resistant steel in the form of sheet, strip, and plate.

1.2 Application::

These products have been used typically for parts requiring oxidation resistance up to 1500 °F (816 °C) but useful at the higher temperatures only when stresses are low, but usage is not limited to such applications.

2. APPLICABLE DOCUMENTS:

The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply. The applicable issue of other publications shall be the issue in effect on the date of the purchase order.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

AMS 2242 Tolerances, Corrosion and Heat Resistant Steel, Iron Alloy, Titanium, and Titanium Alloy Sheet, Strip, and Plate

MAM 2242 Tolerances, Metric, Corrosion and Heat Resistant Steel, Iron Alloy, Titanium, and Titanium Alloy Sheet, Strip, and Plate

AMS 2248 Chemical Check Analysis Limits, Wrought Corrosion and Heat Resistant Steels and Alloys, Maraging and Other Highly-Alloyed Steels, and Iron Alloys

AMS 2371 Quality Assurance Sampling and Testing, Corrosion and Heat Resistant Steels and Alloys, Wrought Products and Forging Stock

AMS 2807 Identification, Carbon and Low-Alloy Steels, Corrosion and Heat Resistant Steels and Alloys, Sheet, Strip, Plate, and Aircraft Tubing

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SAE WEB ADDRESS:

<http://www.sae.org>

2.2 ASTM Publications:

Available from ASTM, 1916 Race Street, Philadelphia, PA 19103-1187.

ASTM A 370 Mechanical Testing of Steel Products

ASTM E 353 Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys

2.3 U.S. Government Publications:

Available from DODSSP, Subscription Services Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.

MIL-STD-163 Steel Mill Products, Preparation for Shipment and Storage

3. TECHNICAL REQUIREMENTS:**3.1 Composition:**

Shall conform to the percentages by weight shown in Table 1, determined by wet chemical methods in accordance with ASTM E 353, by spectrochemical methods, or by other analytical methods acceptable to purchaser.

TABLE 1 - Composition

Element	min	max
Carbon	--	0.12
Manganese	--	1.00
Silicon	--	1.00
Phosphorus	--	0.040
Sulfur	--	0.030
Chromium	16.00	18.00
Nickel	--	0.75
Molybdenum	--	0.50
Copper	--	0.50

3.1.1 Check Analysis: Composition variations shall meet the requirements of AMS 2248.**3.2 Condition:**

The product shall be supplied in the following condition:

3.2.1 Sheet and Strip: Cold rolled, annealed, and, unless annealing is performed in an atmosphere yielding a bright finish, descaled having a surface finish comparable to the following commercial corrosion-resistant steel finishes as applicable (See 8.2):

- 3.2.1.1 Sheet: No. 2D finish.
- 3.2.1.2 Strip: No. 1 strip finish.
- 3.2.2 Plate: Hot rolled, annealed, and descaled.

3.3 Properties:

The product shall conform to the following requirements; tensile, hardness, and bend testing shall be performed in accordance with ASTM A 370:

- 3.3.1 Tensile Properties: Shall be as shown in Table 2.

TABLE 2 - Minimum Tensile Properties

Property	Value
Tensile Strength	65.0 ksi (448 MPa)
Yield Strength at 0.2% Offset	35.0 ksi (241 MPa)
Elongation in 2 inches (50.8 mm) or 4D	
Nominal Thickness	
Up to 0.050 inch (1.27 mm), excl	20%
0.050 inch (1.27 mm) and over	22%

- 3.3.2 Hardness: Should be not higher than the values shown in Table 3, or equivalent (See 8.3) but the product shall not be rejected on the basis of hardness provided the tensile property requirements are met.

TABLE 3 - Maximum Hardness

Nominal Thickness	Hardness
Up to 0.090 inch (2.29 mm), incl	86 HRB
Over 0.090 inch (2.29 mm)	90 HRB

- 3.3.3 Bending: Product 0.150 inch (3.81 mm) and under in nominal thickness shall withstand, without cracking, bending at room temperature through an angle of 180 degrees around a diameter equal to the nominal thickness of the product with axis of bend parallel to the direction of rolling.

3.4 Quality:

The product, as received by purchaser, shall be uniform in quality and condition, sound, and free from foreign materials and from imperfections detrimental to usage of the product.

3.5 Tolerances:

Shall conform to all applicable requirements of AMS 2242 or MAM 2242.

4. QUALITY ASSURANCE PROVISIONS:**4.1 Responsibility for Inspection:**

The vendor of the product shall supply all samples for vendor's tests and shall be responsible for performing all required tests. Purchaser reserves the right to sample and to perform any confirmatory testing deemed necessary to ensure that the product conforms to the requirements of this specification.

4.2 Classification of Tests:

4.2.1 Acceptance Tests: Tests for composition (3.1), tensile properties (3.3.1), bending (3.3.3), and tolerances (3.5) are acceptance tests and shall be performed on each heat or lot as applicable.

4.2.2 Periodic Tests: Tests for hardness (3.3.2) are periodic tests and shall be performed at a frequency selected by the vendor unless frequency of testing is specified by purchaser.

4.3 Sampling and Testing:

Shall be in accordance with AMS 2371.

4.4 Reports:

The vendor of the product shall furnish with each shipment a report showing the results of tests for chemical composition of each heat and for tensile and bending properties of each lot. This report shall include the purchase order number, heat and lot number, AMS 5503D, size, and quantity.

4.5 Resampling and Retesting:

Shall be in accordance with AMS 2371.

5. PREPARATION FOR DELIVERY:**5.1 Identification:**

Shall be in accordance with AMS 2807.

5.2 Packaging:

5.2.1 The product shall be prepared for shipment in accordance with commercial practice and in compliance with applicable rules and regulations pertaining to the handling, packaging, and transportation of the product to ensure carrier acceptance and safe delivery.