

AEROSPACE MATERIAL SPECIFICATION

Submitted for recognition as an American National Standard



AMS 3904/1B

Issued
Revised

APR 1978
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Superseding AMS 3904/1A

(R)

Yarn, Organic Fiber (Para-Aramid)
Intermediate Modulus
200 Denier (220 Dtex), 1.0% Finish

1. SCOPE:

1.1 Form:

This specification covers one type of organic (para-aramid) fiber in the form of yarn. The product shall be formed as a multiplicity of filaments drawn together and gathered into an approximately parallel arrangement.

1.2 Classification:

Organic fiber 200 denier (220 dtex) yarn with 23.8 gpd (210.1 cN/tex) nominal tensile strength and 713 gpd (6295 cN/tex) nominal tensile modulus for use in cables and cordage requiring high tensile strength and moderate modulus of elasticity in tension.

2. APPLICABLE DOCUMENTS:

See AMS 3904.

3. TECHNICAL REQUIREMENTS:

3.1 Basic Specification:

The complete requirements for procuring organic yarn described herein shall consist of this document and the latest issue of the basic specification, AMS 3904.

3.2 Properties:

Shall be as follows; no individual value shall be less than 90% of the lot minimum values specified in 3.2.1 and 3.2.2:

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