
**Tools for pressing — Guide plates —
U- and V-blocks**

Outillage de presse — Plaques de guidage — Blocs en U et en V

STANDARDSISO.COM : Click to view the full PDF of ISO 16367:2008



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

STANDARDSISO.COM : Click to view the full PDF of ISO 16367:2008



COPYRIGHT PROTECTED DOCUMENT

© ISO 2008

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 16367 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 8, *Tools for pressing and moulding*.

This second edition cancels and replaces the first edition (ISO 16367:2001) which has been technically revised.

[STANDARDSISO.COM](https://standardsiso.com) : Click to view the full PDF of ISO 16367:2008

Tools for pressing — Guide plates — U- and V-blocks

1 Scope

This International Standard specifies the main dimensions and tolerances of guiding plates, U- and V-blocks, to be used in press tools.

It also specifies the designation of U- and V-blocks.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2768-1, *General tolerances — Part 1: Tolerances for linear and angular dimensions without individual tolerance indications*

ISO 4762, *Hexagon socket head cap screws*

ISO 8733, *Parallel pins with internal thread, of unhardened steel and austenitic stainless steel*

ISO 13715, *Technical drawings — Edges of undefined shape — Vocabulary and indications*

Table 1 — Dimensions of type U female blocks

Dimensions in millimetres

b_1	h_1	l_1	l_2	l_3	h_2	h_3	h_4	r	$\varnothing d_1$	$\varnothing d_2$	$\varnothing d_3$	Hexagon socket		Parallel pin	
h6	$\pm 0,2$	$\begin{smallmatrix} 0 \\ -0,2 \end{smallmatrix}$			$\pm 0,01$	$\pm 0,2$					H7	ISO 4762	pieces	ISO 8733	pieces
65	35	150	100	45	18	17	8	5	13,5	20	12	M12 \times 25	2	12 \times 32	2
		200	150	95									2		
		250	100	145									3		
		300	125	195									3		
125	60	150	100	45	28	27	15	5	17,5	26	16	M16 \times 50	2	16 \times 60	2
		200	150	95									2		
		250	100	145									3		
		300	125	195									3		

General tolerance: ISO 2768m
 dimensions in millimetres
 surface roughness values in micrometers

General tolerance: ISO 2768m

dimensions in millimetres

surface roughness values in micrometers



Table 2 — Dimensions of Type V male blocks

Dimensions in millimetres

b_1	H_1	l_1	l_2	l_3	H_2	H_3	$\varnothing d_1$	$\varnothing d_2$	$\varnothing d_3$	$\varnothing d_4$	Hexagon socket		Parallel pin	
h6	$\pm 0,01$	$\begin{smallmatrix} 0 \\ -0,2 \end{smallmatrix}$				$\pm 0,2$			H7		ISO 4762	pieces	ISO 8733	pieces
65	47	150	100	45	20	3	13,5	20	12	14	M12 \times 35	2	10 \times 32	2
		200	150	95								2		
		250	100	145								3		
		300	125	195								3		
125	57	150	100	45	15	5	17,5	26	16	18	M16 \times 50	2	16 \times 60	2
		200	150	95								2		
		250	100	145								3		
		300	125	195								3		

3.3 Combination for type U and V blocks

The dimensions for the combination for type U and V blocks shall conform to the indications in Figure 3.

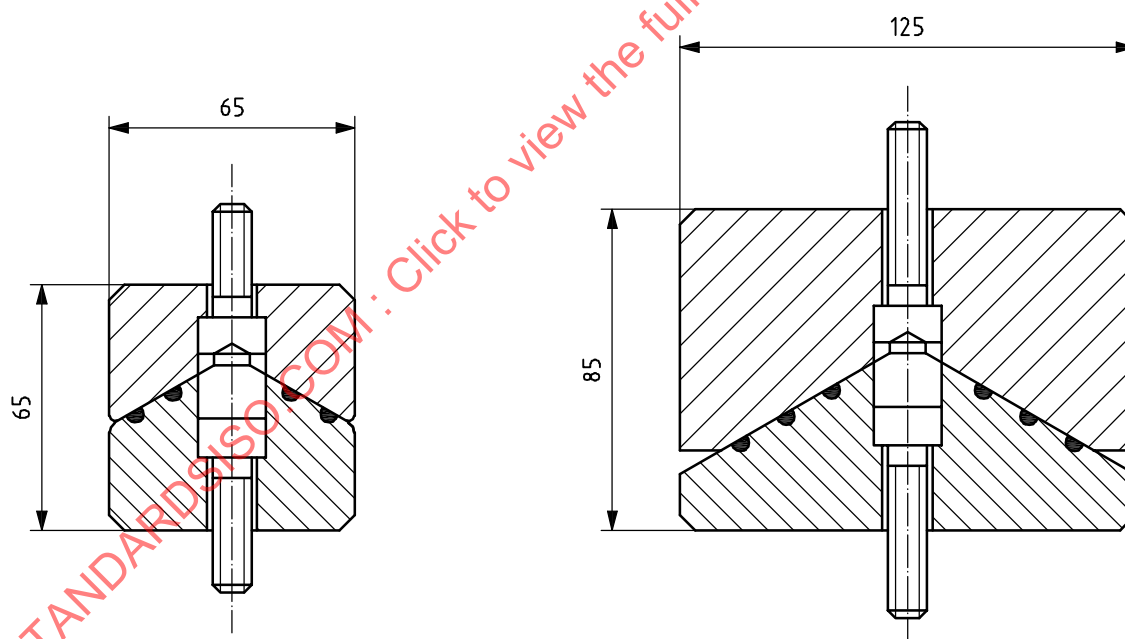


Figure 3 — Combination of type U and V blocks

4 Material

The choice of material is left to the manufacturer's discretion.